

NAVY SHIPS PARTS CONTROL CENTER				CODE IDENT		SPI NO.	
SPECIAL PACKAGING INSTRUCTION (SPI)				03950		10125	
NOMENCLATURE SEAL RING ASSEMBLY MATING RING ASSEMBLY				NATIONAL STOCK NOS. 7H 2010-01-111-7804 7H 2010-01-111-7805		DATE 24 AUG 95	
						REV A	
QUP	MAX. UNIT PACKAGE WT.	MAX. UNIT PACKAGE CUBE	MAX. UNIT PACKAGE DIMS.	DWN BY GLB APP BY <i>MM</i>			
1	VARIOUS	8.333	60 X 60 X 40	SHEET 1 OF 2			

This Special Packaging Instruction (SPI) relates to the Packaging, Packing and Marking of the above items utilizing a Shipping Case and Shipping Container identified below.

MIL-STD-2073 PACKAGING DATA:

H	M	QUP	ICQ	PRES METH	C D	PRES MATL	WRAP MATL	CUSH DUNN	C T	UNIT CONT	L P	INT CTR	U L	SPEC MKG	PACK ING	UNIT PACK WT	UNIT PACK CUBE	O P I
N	001	000	10	1	00	ZZ	ZZ	Z	ZZ	A	00	A	ZZ	FFF	0000.0	00.000	A	
ITEM						SHIPPING CASE						SHIPPING CONTAINER						
Seal Assembly						CAGE: 77842 P/N: 64026 WEIGHT: 70 LBS.						CAGE: 77842 P/N: 69772 WEIGHT: 100 LBS.						
Mating Ring Assy.						CAGE: 77842 P/N: 64025 WEIGHT: 70 LBS												

SEAL RING ASSEMBLY

1. Installation into Shipping Case. Place Seal Ring Assembly into specially designed shipping case. Install Model 7413, Dial Dual Scale Min/Max Thermometer inside container before closure. Install two steel straps on container per drawing 64026. Attach two nylon slings (P/N 69772-5) on container.

2. Installation into Shipping Container. Insert shipping case (with Seal Ring packaged within) into reuseable, temperature controlling, shipping container. Install two steel straps on container through clips mounted on the container.

MATING RING ASSEMBLY

1. Installation into Shipping Case. Place Mating Ring Assembly into specially designed shipping case. Install Model 7413, Dial Dual Scale Min/Max Thermometer inside container before closure. Install two steel straps on container per drawing 64025. Attach two nylon slings (P/N 69772-5) on container.

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SEAL RING ASSEMBLY		7H 2010-01-111-7804		24 AUG 95	A
MATING RING ASSEMBLY		7H 2010-01-111-7805			
					SHEET 2 OF 2
<p>2. <u>Installation into Shipping Container.</u> Insert shipping case (with Mating Ring packaged within) into reuseable, temperature controlling, shipping container. Install two steel straps on container through clips mounted on the container.</p> <p>3. <u>Marking.</u> In addition to standard MIL-STD-129 markings, the following additional markings are required to be positioned on the top surface of the shipping container in one-inch-high blue lettering:</p> <p style="text-align: center;">CAUTION TEMPERATURE SENSITIVE MAINTAIN BETWEEN 15° F AND 100° F</p> <p>Exposure to temperatures above or below minimum/maximum shall be noted.</p>					